



Formolene® 1104KR

Formosa Plastics Corporation, U.S.A. - Polypropylene Homopolymer

Tuesday, November 5, 2019

General Information

Product Description

Formolene® 1104KR is a homopolymer polypropylene designed for raffia application. Its unique formulation provides excellent low water carryover.

Formolene® 1104KR meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

This material is free of animal-derived content.

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Food Contact Acceptable • Low Water Carryover • Homopolymer • No Animal Derived Components
Agency Ratings	• EC 1907/2006 (REACH) • FDA 21 CFR 177.1520
Forms	• Pellets

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (230°C/2.16 kg)	4.3	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield, Injection Molded)	4930	psi	ASTM D638
Tensile Elongation ² (Yield, Injection Molded)	10	%	ASTM D638
Flexural Modulus - 1% Secant ³ (Injection Molded)	200000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, Injection Molded)	0.69	ft-lb/in	ASTM D256A
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	105		ASTM D785

Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 in/min

³ 0.051 in/min